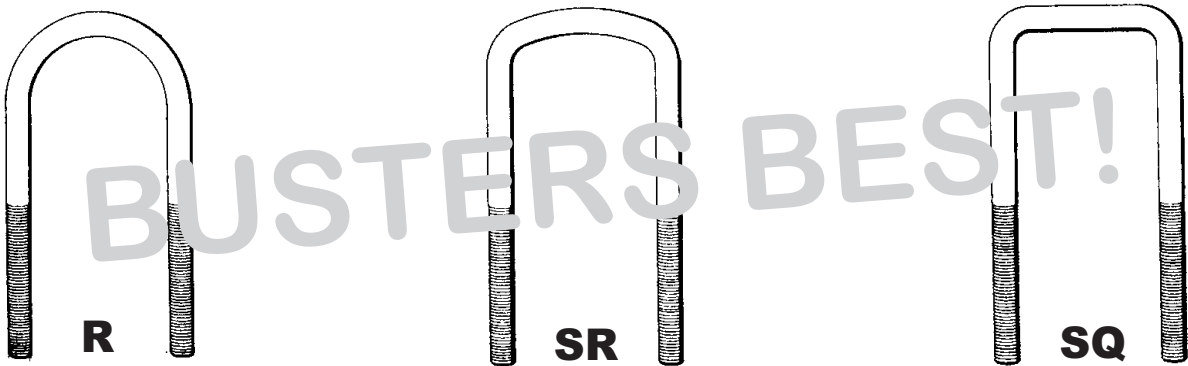


U-BOLT TOP PROFILE DIE CHART



Determine Top Profile type- [Round (R), Semi-Round (SR), Square (SQ) or OEM.

Find Die pattern that matches customer's U-bolt sample. Record Die ID Number on U-bolt Order Form next to Top Profile type.

If no match is found, trace top profile on U-Bolt Order Form, trace top bend on U-bolt Order Form holding fine point pen or pencil vertical to insure accurate trace. Required if U-Bolt wraps around axle housing.

Dies shown are dimensioned for U-bolts that wrap around the spring.

Dies are not dimensioned to wrap around the axle housing.

If U-bolt wraps around axle, provide year, make vehicle model, and axle mfg., model and housing diameter using calipers if possible.

Dies shown are those in most common use. However, we can produce U-bolts with any type of profile required. Price on request.

If you need assistance, call 888-478-2658

1 3/4" SQ

2" SQ

2 1/4" SQ

2 1/2" SQ

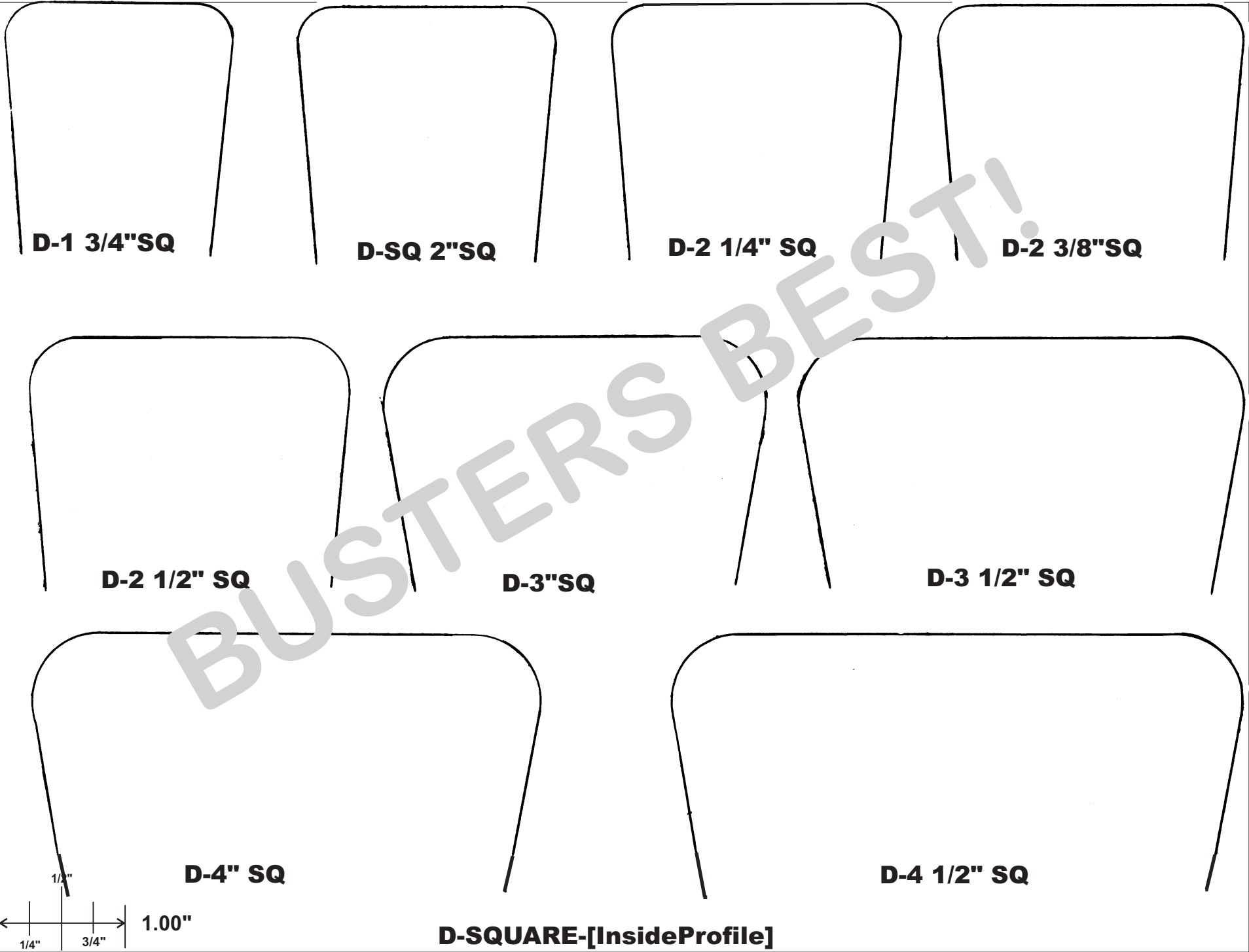
3" SQ

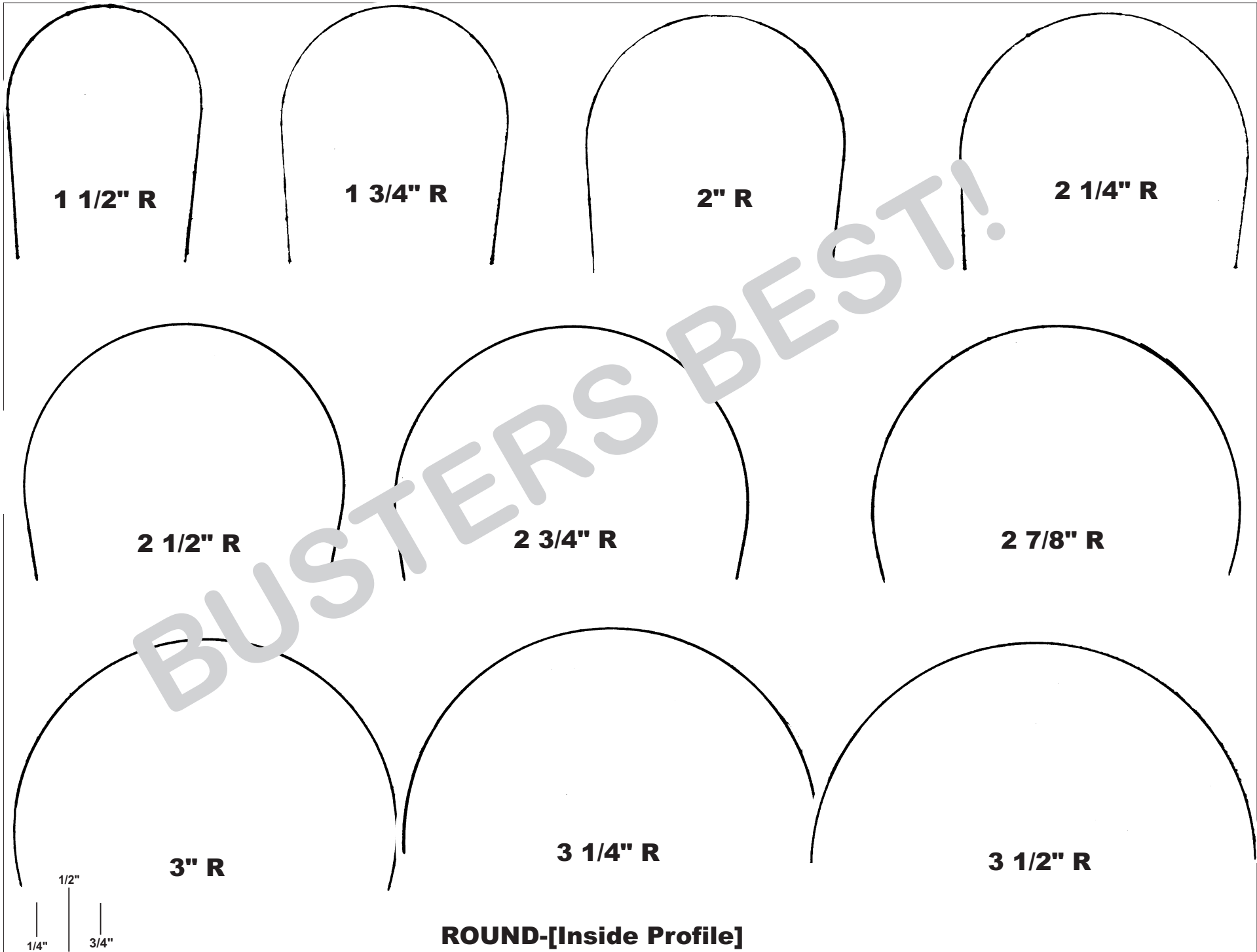
3 1/2" SQ

4" SQ



SQUARE DIES-[Inside Profile]





1 1/2" R

1 3/4" R

2" R

2 1/4" R

2 1/2" R

2 3/4" R

2 7/8" R

3" R

3 1/4" R

3 1/2" R



ROUND-[Inside Profile]

2 1/2"DSR

3" DSR

3 1/4" DSR

4"DSR

3" HSR

3 1/2"HSR

4" HSR



BUSTERS BEST!

D-SEMI-ROUND (DSR) & H-SEMI-ROUND (HSR)-[Inside Profile]

4" MACK X 1R

5" HUTCH

5" MACK

4" HP

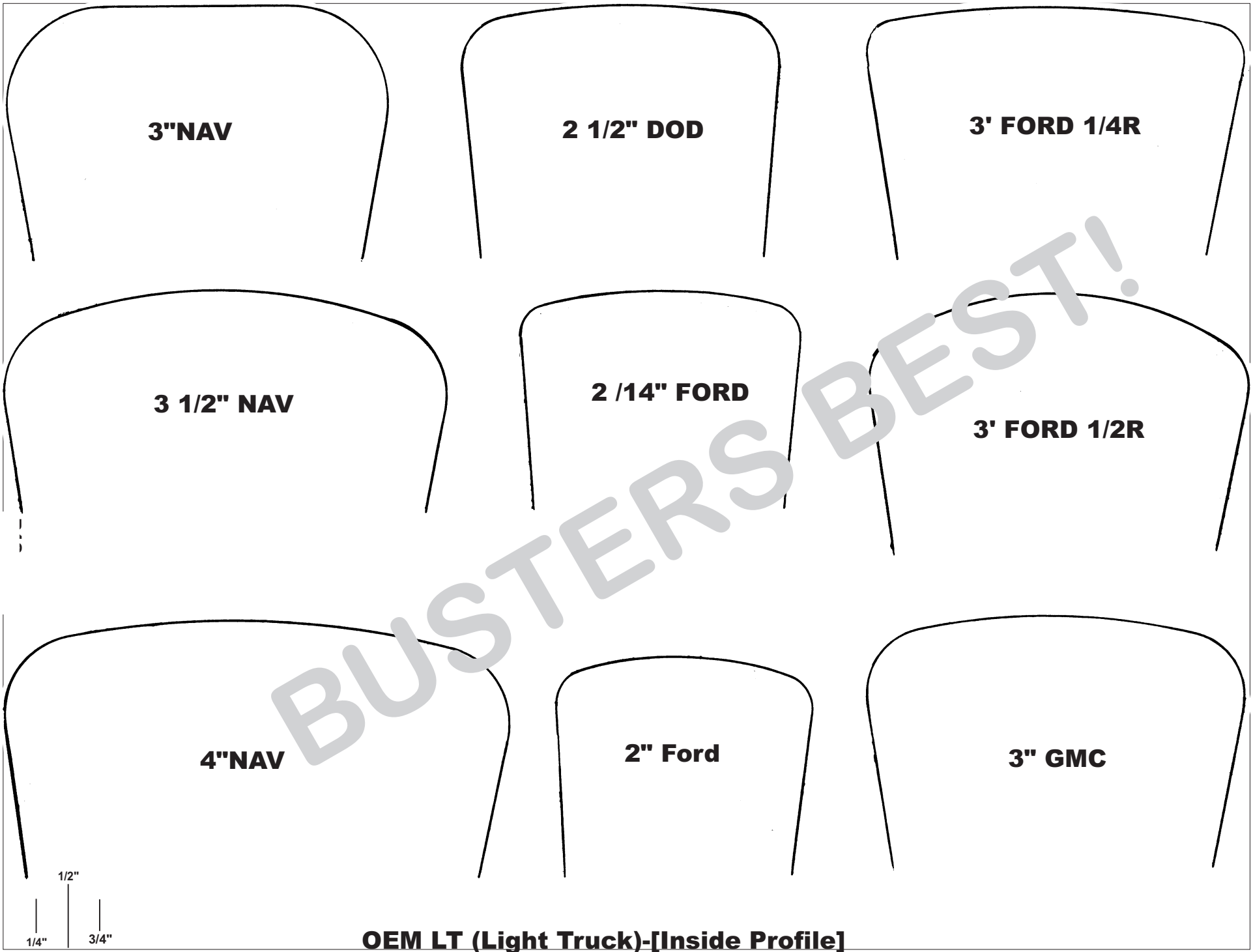
**Use for Hendrickson and some
Peterbilt applications**

4" MACK X 1/2R

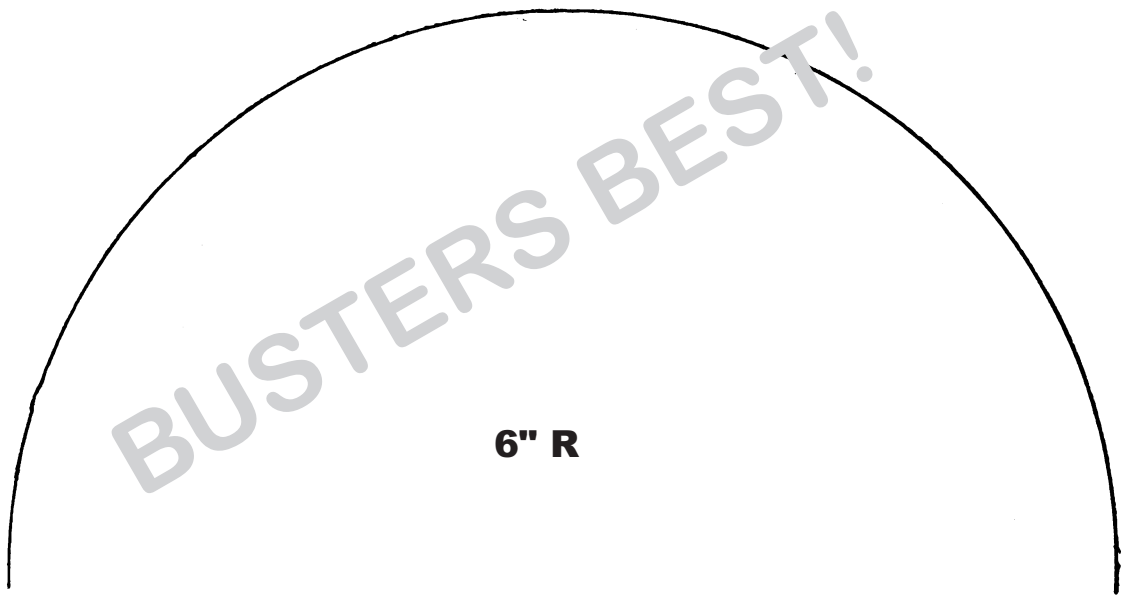
4" FORD

1/4"
1/2"
3/4"

OEM HT (HEAVY TRUCK)-[Inside Profile]

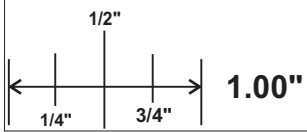


BUSTERS BEST!



6" R

6" Round-[Inside Profile]



**Forged Top U-bolts Available
Special Order Only. Order by
Specific Application.**

